ASHBURN
CHEMICAL TECHNOLOGIES

Safety Data Sheet

Issue Date: 28-Aug-2014 **Revision Date:** 09-Sep-2014 **Version** 1

1. IDENTIFICATION

Product Identifier
Product Name MIKE-O-CUT #87

Other means of identification
SDS #
Item# D-1330; 1332; 1333
D-1334; 1335

Recommended use of the chemical and restrictions on use
Recommended Use Tapping and drilling metal

Details of the supplier of the safety data sheet
Supplier Address

Ashburn Chemical Technologies
7403 Wright Rd
Houston, TX 77041

Emergency Telephone Number
Company Phone Number 832-399-1000
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Amber liquid **Physical State** Liquid **Odor** Wintergreen

Classification

This chemical does not meet the hazardous criteria set forth by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). However, this Safety Data Sheet (SDS) contains valuable information critical to the safe handling and proper use of this product. This SDS should be retained and available for employees and other users of this product.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is not hazardous according to OSHA 29 CFR 1910.1200. Components not listed are not hazardous or are below reportable limits.

4. FIRST-AID MEASURES

First Aid Measures

General Advice Provide this SDS to medical personnel for treatment.

Eye Contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin Contact Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. Get medical attention if irritation occurs.

Inhalation Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

Ingestion Do not induce vomiting without medical advice. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms May cause skin and eye irritation.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Not determined.

Hazardous Combustion Products moke, Fume, Incomplete combustion products, Oxides of carbon.

Protective equipment and precautions for firefighters

Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus(SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental Precautions Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Absorb or cover with dry earth, sand or other non-combustible material.

Methods for Clean-Up Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. For waste disposal, see section 13 of the SDS. Contain large spills and pump into a suitable tank for disposal. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800) 424-8802.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing fumes, vapors, mists, spray. Wash face, hands, and any exposed skin thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store in open or unlabeled containers. Store away from heat and open flame. Storage temperature > 40 F.

Incompatible Materials Oxidizing agents. Strong acids. Strong bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines No exposure limits noted for ingredient(s)

Appropriate engineering controls

Engineering Controls Maintain eye wash fountain and quick-drench facilities in work area.

Individual protection measures, such as personal protective equipment

Eye/Face Protection If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Respiratory Protection Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid		
Appearance	Amber liquid	**Odor**	Wintergreen
Color	Amber	**Odor Threshold**	Not determined

Property	Values	Remarks • Method
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	> 232.22 °C / > 450 °F	(at 760 mm Hg)
Flash Point	> 212.77 °C / > 415 °F	Pensky-Martens Closed Cup (PMCC)
Evaporation Rate	< 1	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	< 1.0	(Air=1)
Specific Gravity	1.108	
Water Solubility	Nil	
Solubility in other solvents	Not determined	

Partition Coefficient	Not determined
Auto-ignition Temperature	Not determined
Decomposition Temperature	Not determined
Kinematic Viscosity	Not determined
Dynamic Viscosity	Not determined
Explosive Properties	Not determined
Oxidizing Properties	Not determined
VOC Content	0.36% (3.9/L)

10. STABILITY AND REACTIVITY

Reactivity Not reactive under normal conditions.

Chemical Stability Stable under recommended storage conditions.

Possibility of Hazardous Reactions None under normal processing.

Conditions to Avoid Incompatible Materials.

Incompatible Materials Oxidizing agents. Strong acids. Strong bases.

Hazardous Decomposition Products

Thermal decomposition and combustion are not expected to occur except under extreme conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact May cause temporary irritation on eye contact.

Skin Contact Prolonged contact may cause redness and irritation.

Inhalation May cause irritation to the mucous membranes and upper respiratory tract.

Ingestion May cause gastrointestinal irritation or diarrhea.

Component Information

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization May cause an allergic skin reaction.

Carcinogenicity Carcinogenic potential is unknown.

Numerical measures of toxicity Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

Persistence/Degradability	Not determined.
Bioaccumulation	Not determined.
Mobility	Not determined
Other Adverse Effects	Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated Packaging	Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.
DOT	Not regulated
IATA	Not regulated
IMDG	Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Listed

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 311/312 Hazard Categories

This material, as supplied, does not contain any substances subject to the requirements of SARA Sections 311/312 (40 CFR 370)

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

US State Regulations

U.S. State Right-to-Know Regulations
This product does not contain any substances regulated under applicable state right-to-know regulations

16. OTHER INFORMATION

NFPA	**Health Hazards**	**Flammability**	**Instability**	**Special Hazards**
	1	0	0	Not determined
HMIS	**Health Hazards**	**Flammability**	**Physical Hazards**	**Personal Protection**
	1	0	0	Not determined

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Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet